# **TESTING ATTACHMENTS FOR**

# PHARMACEUTICAL PRODUCTS

Any of the Stable Micro Systems Texture Analyser range may be used for testing the products listed below. A selection of special attachments and typical measurements are also shown which are commonly used in this application area. However, this does not show the complete range of attachments available for the testing of pharmaceutical products. Test procedures include: compression, puncture/penetration, tension, fracture/bending, extrusion (forward and backward), cutting/shearing.



TA.XT*plusC*Texture Analyser



TA.HD*plusC*Texture Analyser



TA.XT*ExpressC*Texture Analyser

#### **Typical measurements include:**

**Bloom strength:** e.g. gelatin gels (according to ISO) **Gel Strength and Gel-Forming Properties:** wound dressings, jelly lubricants, contact lenses, soft gel capsules, suppositories

**Elasticity & Rupture Force:** capsules, breast implants, coronary stents, films

**Tablet Strength** 

Swelling and Disintegration: tablets

**Tablet Coating Adhesion** 

Mucoadhesion

Bioadhesion: transdermal patches, films

Breaking Strength: alginate rafts, bones, hard capsules
Tensile Strength and Elongation: bioadhesive films
Syringeablity: aspiration and extraction forces

Consistency: creams

Compressibility: powders, granules, pellets

Adhesiveness: sputum, biogels, dentistry amalgums



**Cylinder Probes** 

Can be used to assess: granule compressibility; puncture of capsules, gel/tablet strength.



**Tablet Coating Adhesion\*** 

This test provides a quantitative measure of the adhesion strength of the coating to the tablet surface. Such a test is useful for studying the consequences of changes in tablet coating formulation variables.



**Bilayer Tablet Shear Rig\***This improved rig enables tablet layer separation to be

quantified.



#### **Granule Compaction Rig\***

Probes can be used to assess compressibility/fracture strength properties of a single granule or a mono-layer of granules.



## **Mini 3 Point Bend Rig**

Ideally suited to small diameter samples such as tablets.
Sample supports can provide a 2mm separation.



## **Film Support Rig**

Allows testing of thin, filmlike products to measure the burst strength, resilience and relaxation properties.



#### **Mucoadhesion Rig**

Mucoadhesion measurement of solid dosage forms, semi-solids and even systems which solidify on contact with the target organ can be performed.



## **Alginate Raft Hook**

Used to assess alginate raft strength according to the British Pharmacopoeia.



#### **Back/Forward Extrusion Rig**

Used to assess the consistency or extrudability of such products as gels, creams and lotions.



## **Powder Flow Analysis**

A Powder Flow Analyser<sup>†</sup> provides a tool for measurement of flow properties such as caking, cohesion, flow speed dependence.



# Capsule/Loop Tensile Rig\*

This rig measures the force required to split one half of a hard gel capsule. This test highlights elastic stiffness, tensile force and elongation at break point.



## **Tablet Disintegration Rig\***

This rig closely replicates the *in vivo* conditions of the human mouth, enabling manufacturers to examine water absorption and the disintegration of associated particles.

**Application Studies** are available for the testing of pharmaceutical products using either the TA.XT*plus* or TA.HD*plus* texture analysers. In addition, **Scientific Papers** have been published which reference the use of the TA.XT*plus* and TA.HD*plus* in the testing of pharmaceutical products. Paper titles and citation details are available on our website.

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